
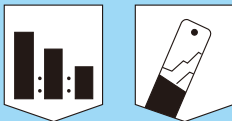
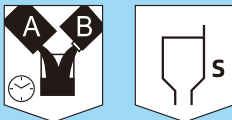
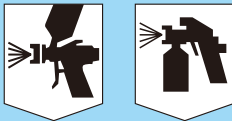
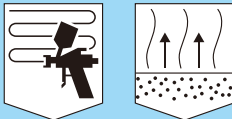





DW-10 MS Clearcoat

- Features:** Two -component acrylic polyurethane mediums solid clearcoat. Especially formulated for spraying over basecoat to give it very high gloss and excellent appearance. It owns high chemical resistance and excellent gloss retention.
- Substrate:** Existing Finishes after Spraying 1K Basecoat.



	Surface Cleaning: Remove wax silicon and other contamination with degreaser.																																				
<div></div>	<table><tr><td>Mixing Ratio (Volume)</td><td>Clear Coat</td><td>+</td><td>Hardener</td><td>+</td><td>Thinner</td></tr><tr><td></td><td>2</td><td></td><td>1</td><td></td><td>0.1~0.2</td></tr><tr><td><18℃</td><td>DW-10</td><td></td><td>DW-20 Fast</td><td></td><td>DW-36 Fast</td></tr><tr><td>18-24 ℃</td><td>DW-10</td><td></td><td>DW-20 Normal</td><td></td><td>DW-36 Normal/Slow</td></tr><tr><td>25-30 ℃</td><td>DW-10</td><td></td><td>DW-20 Normal</td><td></td><td>DW-36 Slow /Extra Slow</td></tr><tr><td>>30 ℃</td><td>DW-10</td><td></td><td>DW-20 Slow</td><td></td><td>DW-36 Extra Slow</td></tr></table>	Mixing Ratio (Volume)	Clear Coat	+	Hardener	+	Thinner		2		1		0.1~0.2	<18℃	DW-10		DW-20 Fast		DW-36 Fast	18-24 ℃	DW-10		DW-20 Normal		DW-36 Normal/Slow	25-30 ℃	DW-10		DW-20 Normal		DW-36 Slow /Extra Slow	>30 ℃	DW-10		DW-20 Slow		DW-36 Extra Slow
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<div></div>	<p>Port Life at 25℃: 2 hours with fast-dry DW-20 Hardener; 4 hours with DW-20 Normal Hardener or DW20 Slow Hardener. Viscosity: 17-22 Seconds DIN.4 cup at 25℃.</p>																																				
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Note:

- At temperature lower than 15°C, air-dry at ambient temperature is not recommended. Allow a full bake at 60°C
- In the event of fisheyes during application, add 0.5-1%anti-silicon in the paint remained and respray the affected area.
- In the overspray area of new and existing finish, apply directly fade out thinner achieve an invisible transition. Details please refer to the technical date sheet of Fade out thinner.
- The Products mixed with hardener should be used up soon and can not restore for future use.
- Clean equipments immediately with solvent after application
- f there are particles or runs after spray, sand the affected area with P1200-P2000 sand paper after thorough drying, then polish to solve the problem.
- Shelf life: 2 years in original sealed can at cool and dry place at 25°C.