
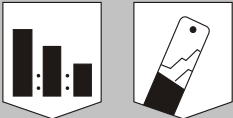

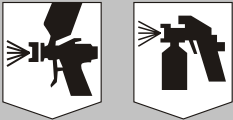
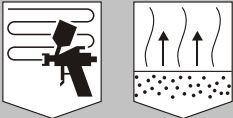
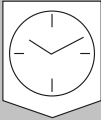




AG-888 Clearcoat

- Features:** High Solid Clear coat with properties of high build. Fast drying and High gloss, High Hardness, Strong Chemical Resistant, Excellent Color and Gloss Protective Power.
- Substrate:** Existing Finishes After Spraying 1K Basecoat



| | | | | | | |
|---|--|---|-------------|---------------|-----------------|----------------------|
|  | Surface Cleaning: Remove wax silicon and other contamination with degreaser. | | | | | |
|  | Mixing Ratio (Volume) | Clear Coat | + | Hardener | + | Thinner |
| | | 2 | | 1 | | 0.1~0.15 |
| | <18°C | AG-888 | | AG-887 Fast | | AG-1 Fast |
| | 18-24 °C | AG-888 | | AG-887 Normal | | AG-1 Normal/Slow |
| | 25-30 °C | AG-888 | | AG-887 Normal | | AG-1 Slow/Extra Slow |
| >30 °C | AG-888 | | AG-887 Slow | | AG-1 Extra Slow | |
|  | Port Life at 20°C: 2 hours with AG-887 Premium Fast Hardener; 4 hours with AG-887 Premium Normal Hardener or AG-887 Premium Slow Hardener. | | | | | |
|  | Spray Gun Set Up | Gravity Feed: 1.2~1.4mm Suction Feed: 1.3~1.5mm | | | | |
| | | Conventional: 3~4 bar RP: 2.0~2.5 bar HVLP: 2.0 bar | | | | |
|  | Coats & Thickness | 2~3Coats , 40~60µm | | | | |
| | Flash-Off Time | At 20°C , 5~10 minutes between coats | | | | |
| | Air-Drying Time | Allow 15~20 minutes air-drying time before backing | | | | |
|  | Drying Time: | | | | | |
| | Temperature | Dust Time | Tack Free | Dry to Handle | Thorough Dry | |
| | 20°C | 30 minutes | 2 hours | 6 hours | 10 hours | |
| | 60°C | 5 minutes | 15 minutes | 30 minutes | 50 minutes | |


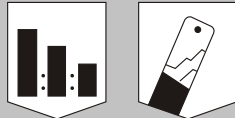


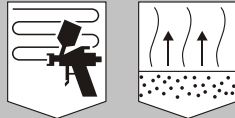
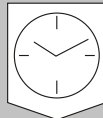
Note:

- At temperature lower than 15°C, air-dry at ambient temperature is not recommended. Allow a full bake at 60°C.
- In the event of fisheyes during application, add 0.5~1% Anti-silicon in the paint remained and respray the affected area.
- In the overspray area of new and existing finish ,apply directly Fade Out Thinner achieve an invisible transition. Details please refer to the technical date sheet of Fade Out Thinner.
- The products mixed with hardener should be used up soon and can not restore for future use.
- Clean equipments immediately with solvent after application.
- If there are particles or runs after spray,sand the affected area with P1200~P2000 sand paper after thorough drying ,then polish to solve the problem.
- Shelf life: 2 years in original sealed can at cool and dry place at 20°C. Packaging: 1L ,4L or 5L

AG-999 HS Clearcoat

- Features:** Two-component Polyurethane High Solid Clearcoat with properties of high build. High gloss and Hardness, Strong Chemical Resistant, Excellent Color and Gloss Protective Power.
- Substrate:** Existing Finishes After Spraying 1K Basecoat



| | | | | | | |
|---|--|---|-------------|---------------|-----------------|----------------------|
|  | Surface Cleaning: Remove wax silicon and other contamination with degreaser. | | | | | |
|  | Mixing Ratio (Volume) | Clear Coat | + | Hardener | + | Thinner |
| | | 2 | | 1 | | 0.2~0.3 |
| | <18°C | AG-999 | | AG-998 Fast | | AG-1 Fast |
| | 18-24 °C | AG-999 | | AG-998 Normal | | AG-1 Normal/Slow |
| | 25-30 °C | AG-999 | | AG-998 Normal | | AG-1 Slow/Extra Slow |
| >30 °C | AG-999 | | AG-998 Slow | | AG-1 Extra Slow | |
|  | Port Life at 20°C: 2 hours with AG-998 Premium Fast Hardener; 4 hours with AG-998 Premium Standard Hardener or AG-998 Premium Slow Hardener. | | | | | |
|  | Spray Gun Set Up | Gravity Feed: 1.2~1.4mm Suction Feed: 1.3~1.5mm | | | | |
| | | Conventional: 3~4 bar RP: 2.0~2.5 bar HVLP: 2.0 bar | | | | |
|  | Coats & Thickness | 2~3Coats , 40~60µm | | | | |
| | Flash-Off Time | At 20°C , 5~10 minutes between coats | | | | |
| | Air-Drying Time | Allow 15~20 minutes air-drying time before backing | | | | |
|  | Drying Time: | | | | | |
| | Temperature | Dust Time | Tack Free | Dry to Handle | Thorough Dry | |
| | 20°C | 35 minutes | 2.5 hours | 8 hours | 12 hours | |
| | 60°C | 6 minutes | 20 minutes | 45 minutes | 60 minutes | |

Note:









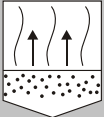

- At temperature lower than 15°C, air-dry at ambient temperature is not recommended. Allow a full bake at 60°C.
- In the event of fisheyes during application, add 0.5~1% Anti-silicon in the paint remained and respray the affected area.
- In the overspray area of new and existing finish ,apply directly Fade Out Thinner achieve an invisible transition. Details please refer to the technical date sheet of Fade Out Thinner.
- The products mixed with hardener should be used up soon and can not restore for future use.
- Clean equipments immediately with solvent after application.
- If there are particles or runs after spray, sand the affected area with P1200~P2000 sand paper after thorough drying, then polish to solve the problem.
- Shelf life: 2 years in original sealed can at cool and dry place at 20°C. Packaging: 1L, 4L or 5L



AG-666 Extra Fast Clearcoat

- 1. **Features:** Two-component Polyurethane High Solid Clearcoat with properties of high build. Very Fast Drying, High gloss and Hardness, Strong Chemical Resistant, Just for small area repair only.
- 2. **Substrate:** Existing Finishes After Spraying 1K Basecoat



| | | | | | |
|---|---|--|------------|---------------|--------------|
|  | Surface Cleaning: Remove wax silicone and other contamination with degreaser. | | | | |
|   | Mixing Ratio (Volume) | Clearcoat | + | Hardener | |
| | | 4 | | 1 | |
| | <25°C | AG-666 | | AG-667 | |
|  | Port Life at 20°C: 1 hours with AG-667 Premium Fast Hardener | | | | |
|  | Flash Off Time: Drying time too fast, no need flash off time. To extend to product leveling wetting flow, We recommend to use wet spraying without any flash off time. Allow 10 minutes air-drying time before backing | | | | |
|   | Spray Gun Set Up | Gravity Feed: 1.2~1.4mm Suction Feed: 1.3~1.5mm Conventional: 3~4 bar RP: 2.0~2.5 bar HVLP: 2.0 bar | | | |
|   | Coats & Thickness | 2~3Coats , 40~50µm | | | |
| | Air-Drying Time | Allow 10 minutes air-drying time before backing | | | |
|  | Drying Time: | | | | |
| | Temperature | Tack Free | | Dry to Handle | Thorough Dry |
| | 20°C | AG-667 Hardener | 15 minutes | 45 minutes | 70 minutes |
| | 60°C | | | 10 minutes | 15 minutes |

Note:

1. After mixing clearcoat with hardener,the mixture should be used up within 30 minutes.
2. This clearcoat are only for small area repair only, not for full car spraying.
3. As this products dries very fast. the spray viscosity could not be too high, so that paint defects such as orange skin could be avoided.
4. AG-667 Extra Fast Hardener is not used at conditions of high temperature and high humidity. Otherwish there will be defects such as blistering or blushing. It is recommended to apply at conditions of temperature lower than 25°C and humidity lower than 80%. At temperature lower than 10°C, Allow a forced dry by baking.
5. The above drying time is tested by Washinta Chemical Technique Department and for reference only. The drying effect would be a little different when application environment and conditions are different.
6. Clean equipments immediately with solvent after application.
7. Shelf life: 2 years in original sealed can at cool and dry place at 20°C. Packaging: 1L or 4L